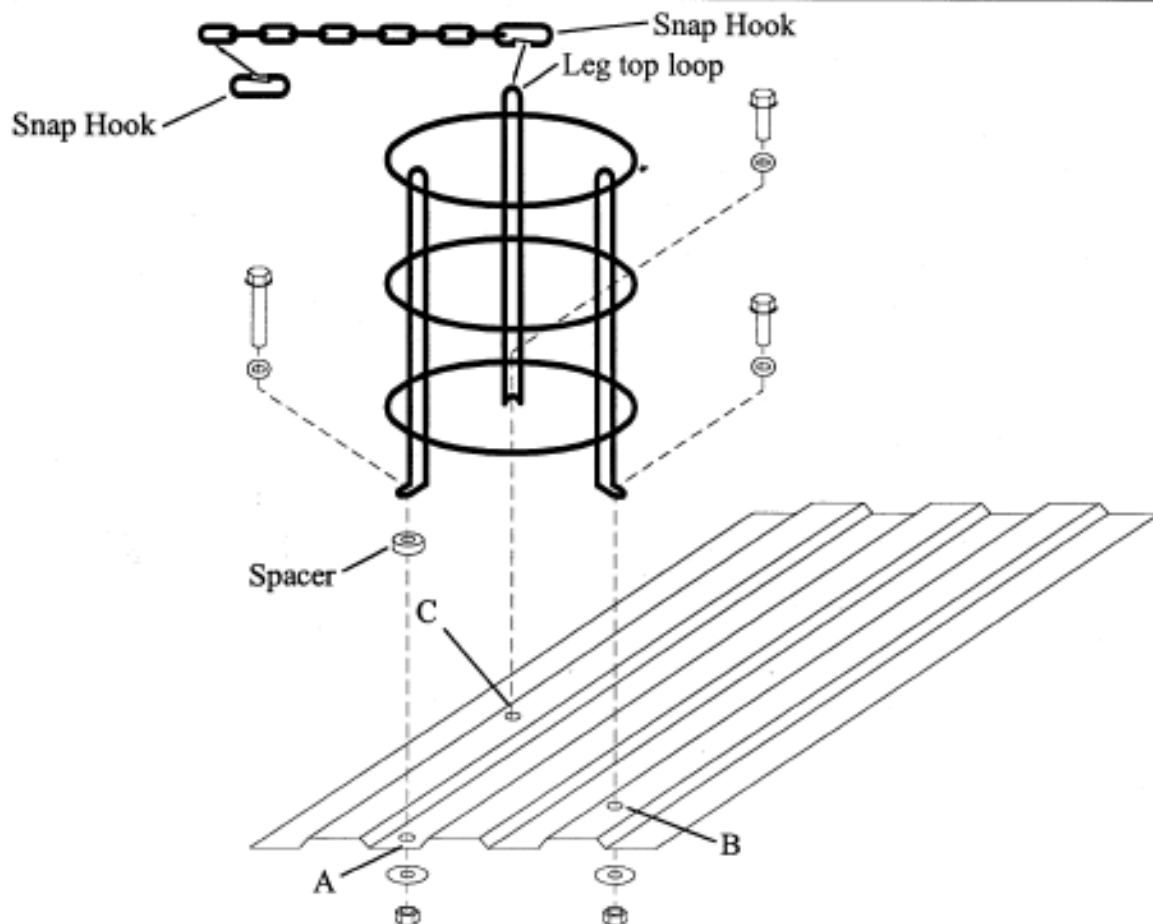


ASSEMBLY AND INSTALLATION INSTRUCTIONS

FREON TANK RINGS

025295-MR9277 FREON TANK RING 30# VERTICAL MOUNT

025296-MR9278 FREON TANK RING 50# VERTICAL MOUNT



!!WARNING: SEVERE DAMAGE COULD OCCUR TO YOUR VEHICLE DURING INSTALLATION!! Look under the vehicle floor where you will be installing your freon tank ring and look for obstructions such as electrical wires, fuel lines, brake lines, fuel tank(s), spare tires, etc.

STEP 1:

Place freon tank ring on vehicle floor similar to illustration shown above. It is best to center each leg over the center of the floor corrugations. If a leg must be placed over a "valley" in the floor corrugation as shown at hole "A" then use a 3/8" thick spacer under the leg.

STEP 2:

Mark through the base of each leg onto the floor of the vehicle. Drill a 17/64" hole at each mark.

STEP 3:

Place a 1/4-20 x 3/4" L screw and a 1/4" washer at "peaks" in the floor such as at holes "B" and "C"

Place a 1/4-20 x 1-1/4" L screw and a 1/4" washer at "valleys" in the floor such as at hole "A" Also, place a 1" diameter x 3/8" thick spacer under any leg that is over a "valley" in the floor such as at hole "A"

STEP 4:

Make sure the vehicle is securely supported. Climb under the vehicle to attach one 1/4" large fender washer and one 1/4" elastic stop nut onto each screw. Tight each nut to 9 ft-lbs.

How to use your new freon tank ring:

Place one snap hook over both of the endmost links in the yellow chain provided. Snap one of the snap hooks over one of the leg top loops. Place a freon tank into the freon tank ring. Pass the yellow chain through the handles on top of the tank. Snap the other snap ring onto one of the other leg top loops. Your freon tank is now secured.

3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for **(3) years or 36,000 miles (60,000 KM)**, whichever comes first. **This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.**

This warranty does not apply to:

- Additions, alterations, or installations made by persons including dealers, other than MASTERACK® and its authorized distributors, made in accordance with MASTERACK® specifications and / or instructions, nor to defects arising out of attribute to such additions, alterations or installations.
- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss or revenue.

THE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO A MASTERACK PRODUCT PURCHASE. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. MASTERACK® AND ITS SUBSIDIARIES, SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF ANY BREACH OF THIS WARRANTY, NOR SHALL THE DAMAGES EXCEED THE RETURN AMOUNT OF THE PURCHASE PRICE PAID BY THE ORIGINAL PURCHASER.

Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance of repairs for the authorized repairs.