

# ASSEMBLY / INSTALLATION INSTRUCTIONS

## Bill of Materials

---

SEE PAGE 3 FOR SPECIFIC MODEL

## Recommended Tools

---

- Air or Hand Ratchet 
- 7/16" Combo Wrench 
- Torque Wrench 
- 7/16" Socket 



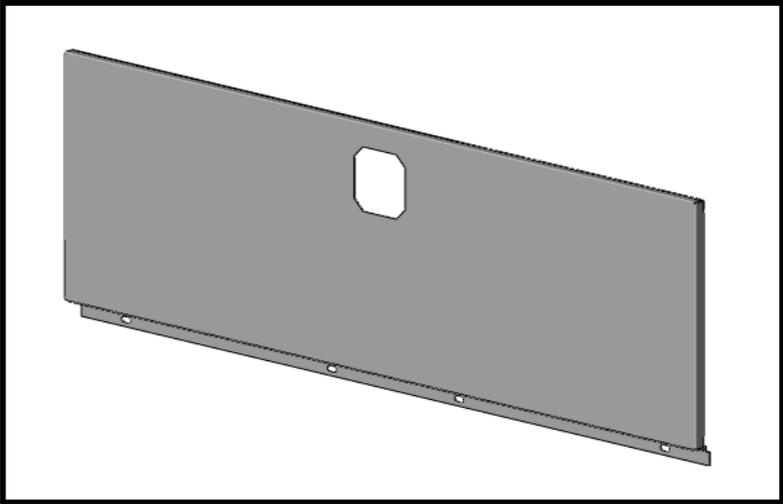
**LOCKABLE STORAGE DOORS**

## Hardware

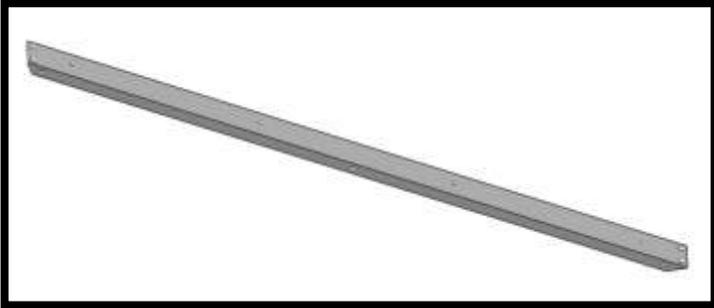
---

-  1/4-20 x 3/4 Hex Head Screw
-  1/4-20 x 3/4 Carriage Bolt
-  1/4-20 E-Stop Nut
-  Rubber Bumper

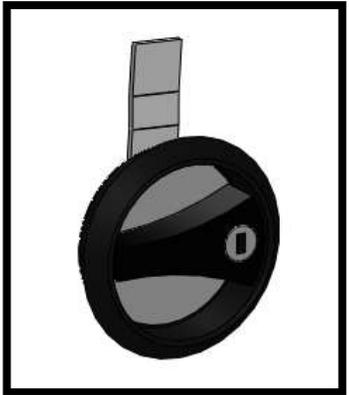
**COMPONENTS**



1 TOOLBOX DOOR



2 FRONT BRACE

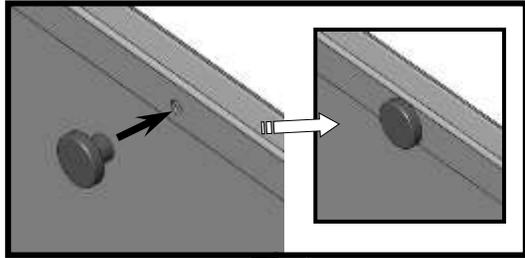


3 KEYED ROUND HANDLE

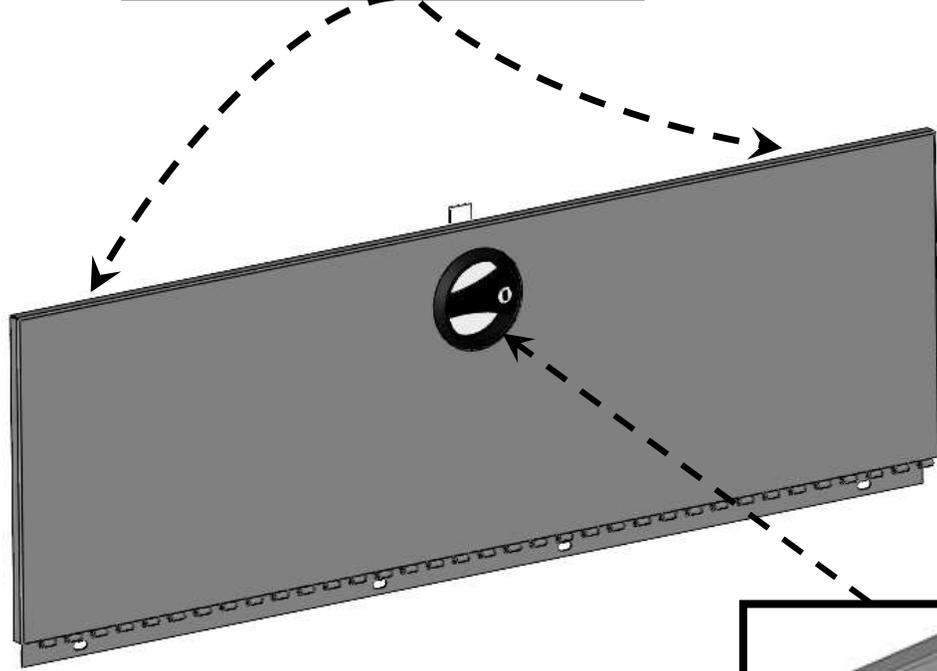
**Review this document to ensure that all parts and hardware are included in the package, before installation.**  
**In the event that parts are missing please contact Masterack @ 1-800-222-8785, to re-order missing parts.**

LOCKABLE STORAGE DOORS	STORAGE DOOR ①	FRONT BRACE ②	KEYED ROUND HANDLE ③
027500KP [12H x 19W]	027755	023055KP	RM580350
027495KP [12H x 25W]	027756	023056KP	RM580350
027496KP [12H x 31W]	027757	023057KP	RM580350
027497KP [12H x 37W]	024055	023058KP	RM580350
027498KP [12H x 43W]	025269	023059KP	RM580350
027499KP [12H x 51W]	027758	025680KP	RM580350
<b>ALUMINUM</b>			
0AL022KP [12H x 37W]	0AL022	0AL003	RM580350
0AL023KP [12H x 43W]	0AL023	0AL006	RM580350

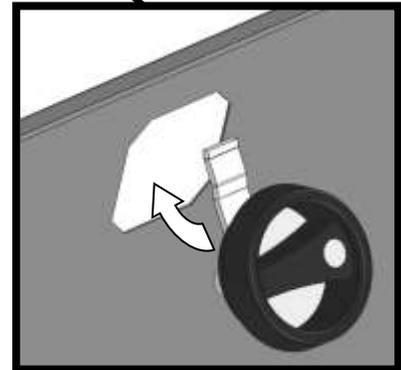
**PREPPING STORAGE DOOR**



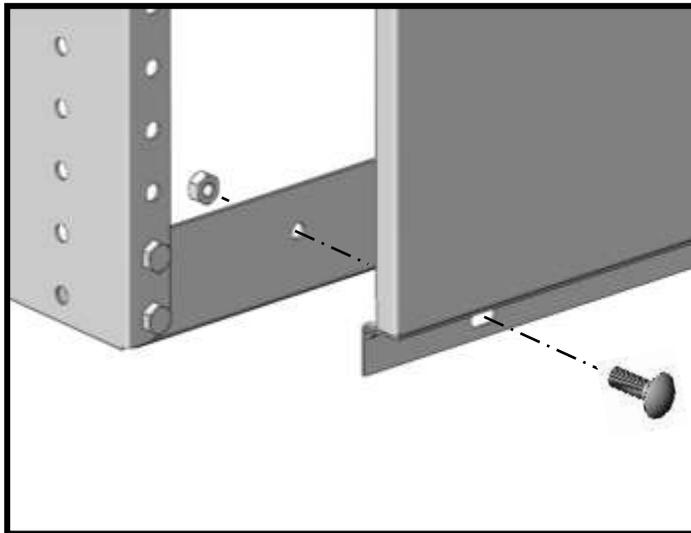
**NOTE:** Attach (2) Rubber Bumpers to the inside edge of the Storage Door as shown here.



**PLACE LOCK THROUGH HOLE  
AND SNAP HANDLE INTO  
TOOLBOX DOOR.**

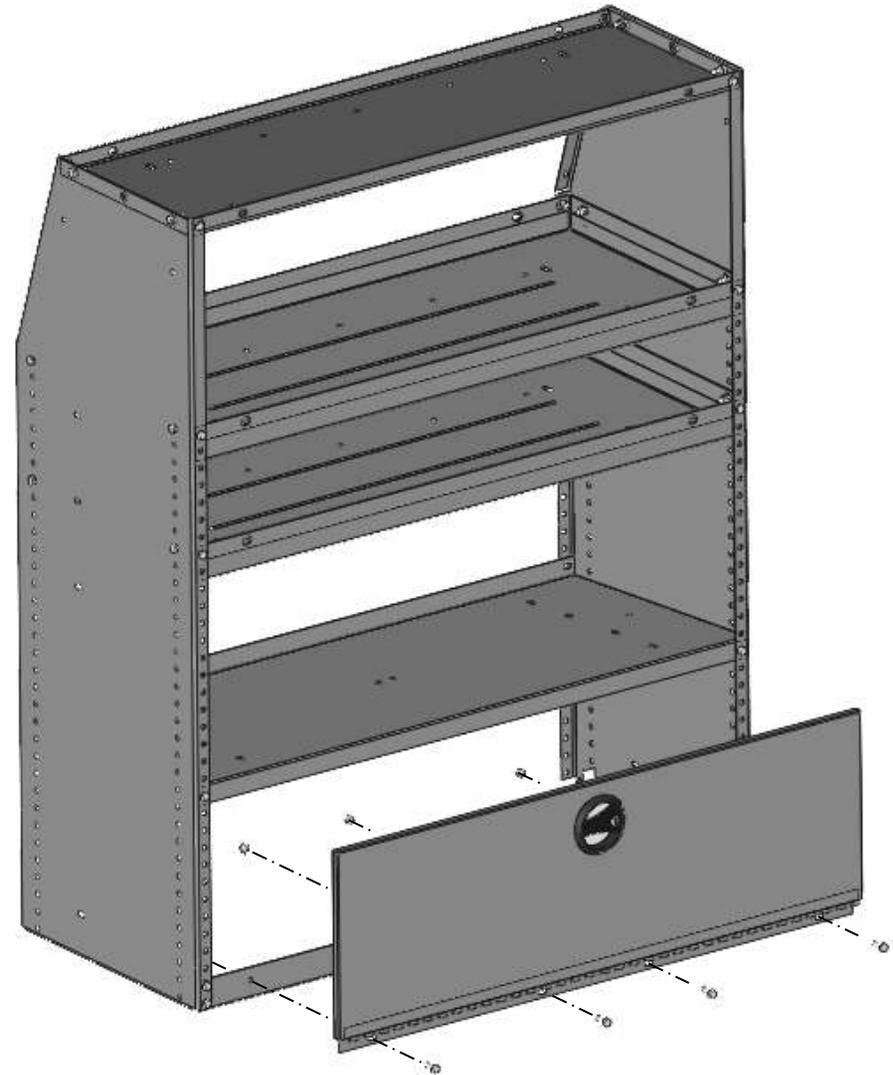


**ATTACHING STORAGE DOOR**  
**APPLICABLE TO MODULES WITH**  
**INVERTED SHELVES (FLANGES FACING DOWN)**  
**and TILT SHELVES**

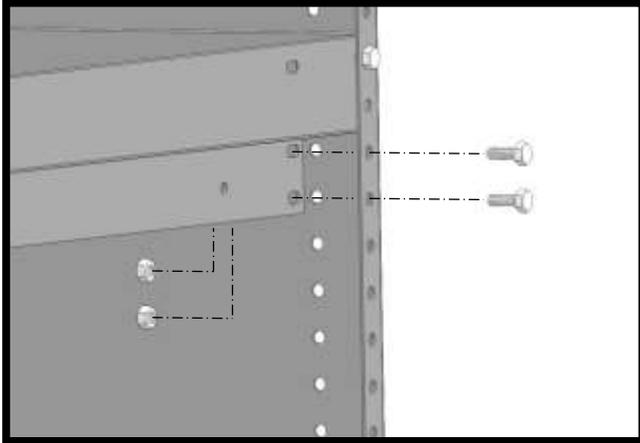


Align mounting holes in DOOR with mounting holes in FLOOR BRACE and secure using;  
(4) 1/4-20 x 3/4 Carriage Bolts  
(4) 1/4-20 E-Stop Nuts

**TORQUE SETTING:**  
Size - 1/4 = 7 - 9.5 Ft.-Lbs.



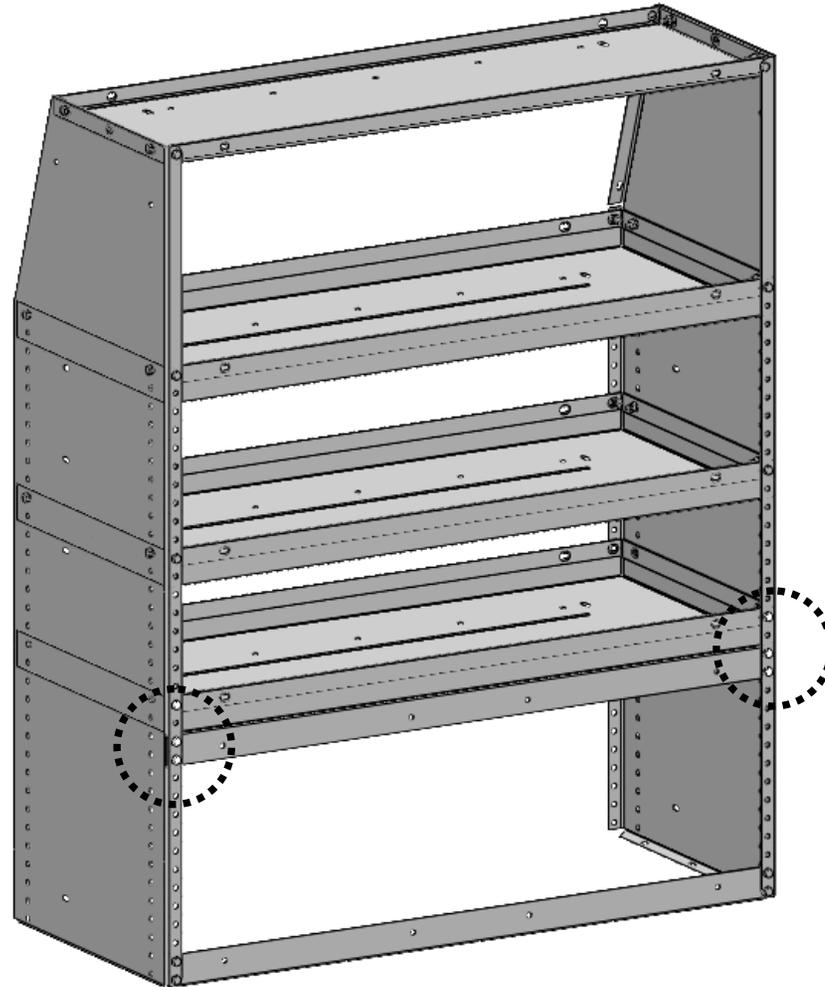
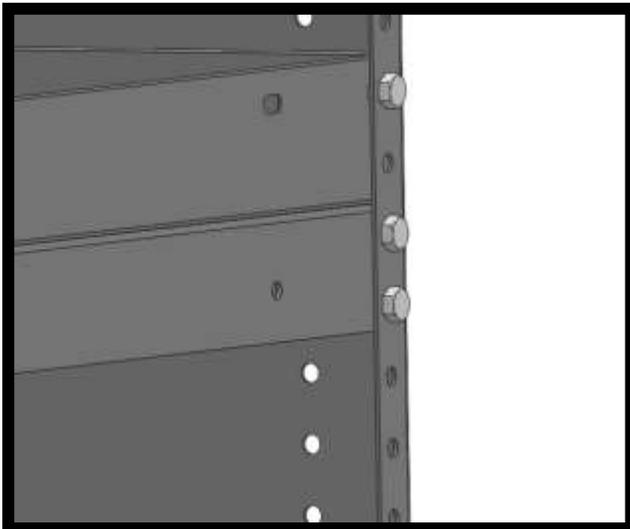
## ATTACHING STORAGE DOOR APPLICABLE TO MODULES WITH STANDARD SHELVES (FLANGES FACING UP)



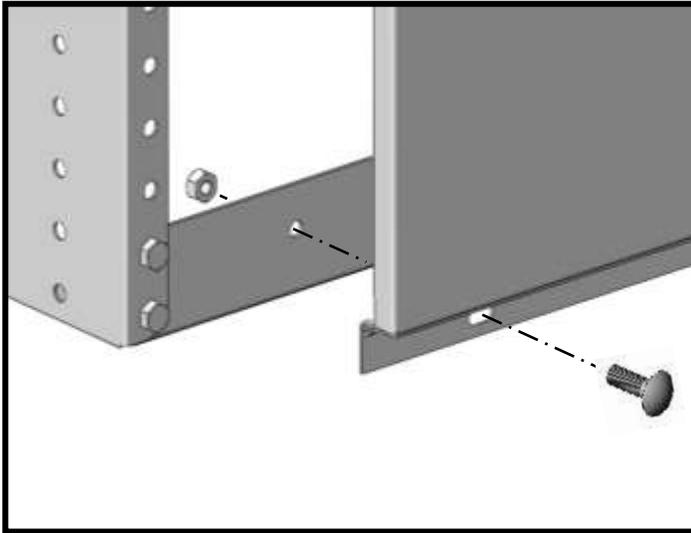
Attach FLOOR BRACE at underside of Bottom Shelf, in this example at the 13<sup>th</sup> & 14<sup>th</sup> holes from the bottom of Uprights and secure using;

- (4) 1/4-20 x 3/4 Hx Hd Screws
- (4) 1/4-20 E-Stop Nuts

**TORQUE SETTING:**  
Size - 1/4 = 7 - 9.5 Ft.-Lbs.

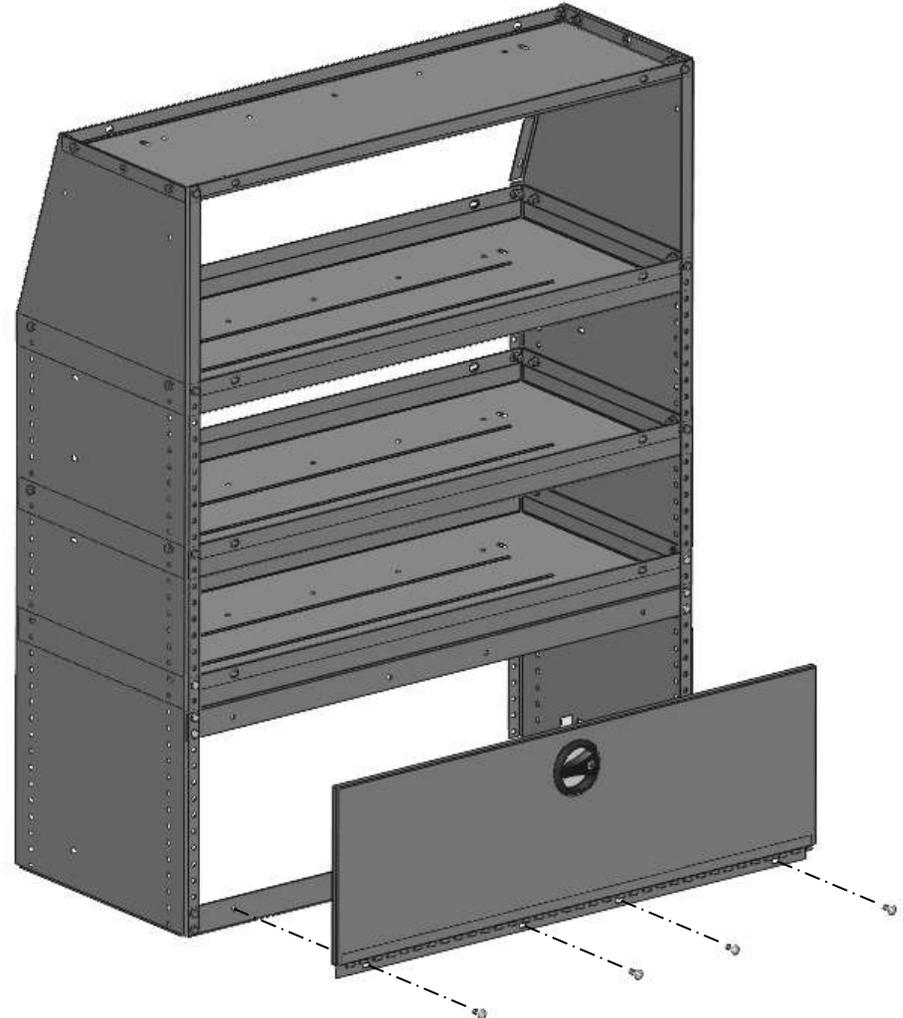


## ATTACHING STORAGE DOOR APPLICABLE TO MODULES WITH STANDARD SHELVES (FLANGES FACING UP)



Align mounting holes in DOOR with mounting holes in FLOOR BRACE and secure using;  
(4) 1/4-20 x 3/4 Carriage Bolts  
(4) 1/4-20 E-Stop Nuts

**TORQUE SETTING:**  
Size - 1/4 = 7 - 9.5 Ft.-Lbs.



## 3 Year / 36,000 Mile Limited Warranty

MASTERACK® commercial van and pickup equipment is warranted to be free from defects in material and workmanship, under normal use and service for a period of one (1) year from date of purchase. Factory installations, and products installed in new vehicles by an authorized MASTERACK® installer are warranted for **(3) years or 36,000 miles (60,000 KM)**, whichever comes first. **This warranty covers only repairs, or at MASTERACKS' discretion, replacement to correct any defects related to materials and workmanship.**

### This warranty does not apply to:

- Additions, alterations, or installations made by persons including dealers, other than MASTERACK® and its authorized distributors, made in accordance with MASTERACK® specifications and / or instructions, nor to defects arising out of attribute to such additions, alterations or installations.
- Defects attributable to abuse or misuse of the product, misapplication, negligent accident, modification or tampering.
- Damage resulting from failure to promptly notify and comply with the instructions of the dealer or manufacturer about defects when noted.
- Any incidental or consequential damages connected with a defect, either while under warranty or afterward, including the cost of a rental truck and / or loss of revenue.

**THE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO A MASTERACK PRODUCT PURCHASE. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. MASTERACK® AND ITS SUBSIDIARIES, SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF ANY BREACH OF THIS WARRANTY, NOR SHALL THE DAMAGES EXCEED THE RETURN AMOUNT OF THE PURCHASE PRICE PAID BY THE ORIGINAL PURCHASER.**

Warranty claims must be submitted to either your sales representative or a customer service representative at **1-800-222-8785**. The vehicle must be delivered to the original MASTERACK® authorized dealer for inspection and any warranty service. Any warranty service to be performed by a source other than MASTERACK® location or an approved MASTERACK® distributor must be authorized in advance of the repairs by the MASTERACK® Warranty Administrator and a purchase order issued by MASTERACK® in advance of repairs for the authorized repairs.